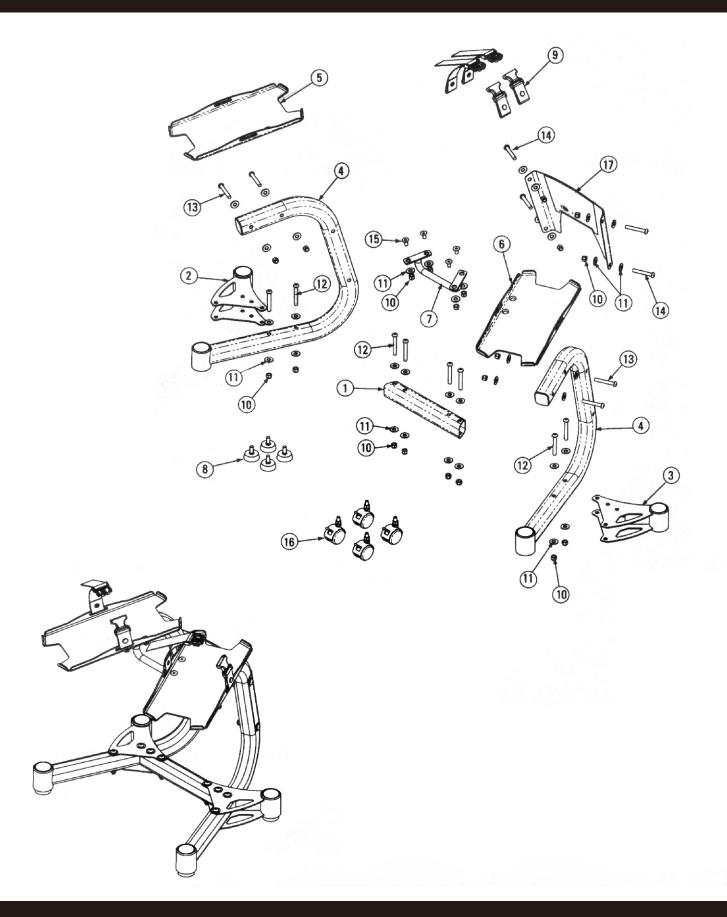
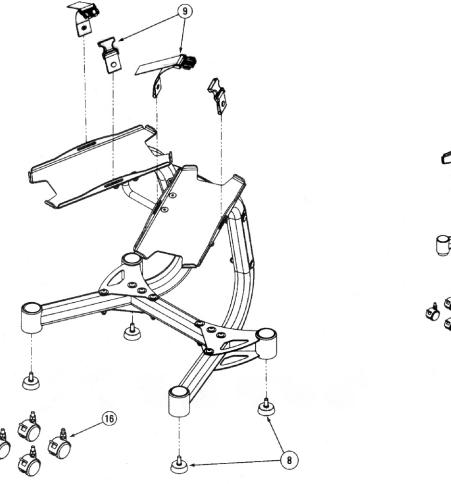


Complete Stand Component Diagram







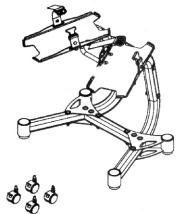


Figure 8

Parts:

- Stand assembly from Step 7
- Foot Pegs (#8) or Caster Wheels (#16)
- Hold Down Straps (#9)
- 8-1 Attach either Foot Pegs (#8) or Caster Wheels (#15) to the Rear Left Stabilizer (#2), the Rear Right Stabilizer (#3), and both Stand Legs (#4). See Figure 8.
- 8-2 Attach the Hold Down Straps (#9) to the Left Dumbbell Platform (#5) and the Right Dumbbell Platform (#6) as shown in **Figure 8**.

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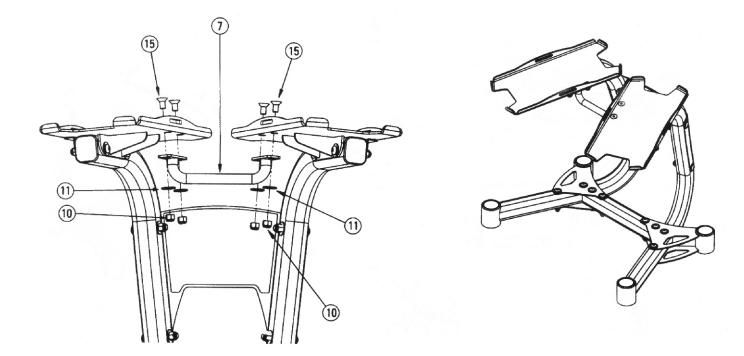


Figure 7

- Stand assembly from Step 6
- Towel Bar (#7)

fardware	Qty	
• 1" Screws (#15)	4	
 Washers (#11) 	4	
• Nuts (#10)	4	

Tools:

- Hex Key (7/32")
- Wrench/Socket (9/16") or Adjustable Wrench
- 7-1 Attach the Towel Bar (#7) to the Left Dumbbell Platform (#5) and the Right Dumbbell Platform (#6) using hardware shown in Figure 7. Hand tighten screws in a cross pattern, to ensure

	even fit.	, ι
7-2	Tighten all screws securely.	

I			Parts
Ī	#	Oty.	Description
	1	1	TUBE, BOTTOM CROSS BRACE
Ī	2	1	ASSEMBLY, REAR LEFT STABILIZER
	3	1	ASSEMBLY, REAR RIGHT STABILIZER
	4	2	ASSY, STAND LEG
	5	1	WELDMENT, LEFT DUMBBELL PLATFORM
	6	1	WELDMENT, RIGHT DUMBBELL PLATFORM
	7	1	WELDMENT, TOWEL BAR
	8	1	FOOT PEGS, SET OF FOUR
	9	1	HOLD DOWN STRAPS, 2F 2M
	10	20	NUT-NL 0.375-16 G2-BlkZ
	11	36	WASHER-FLAT 0.375 REGULAR BLKZ
	12	8	SCREW-BHCS 0.375-16x3.0 G2-Blk0
	13	4	SCREW-BHCS 0.375-16x2.75 G2-Blk0
	14	4	SCREW-BHCS 0.375-16x2.5 G2-Blk0
	15	4	SCREW-FHCS 0.375-16x1.0 G2-Blk0
	16	1	WHEELS, CASTER SET OF FOUR
	17	1	PLATE, CENTER W/ LOGO

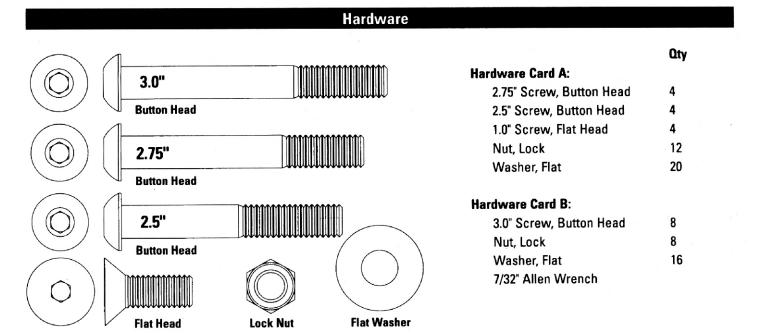
Tools Required

7/32" Allen Wrench (included)



You will also need:

9/16" Socket 9/16" Wrench or Adjustable Wrench Utility knife or scissors to cut nylon ties





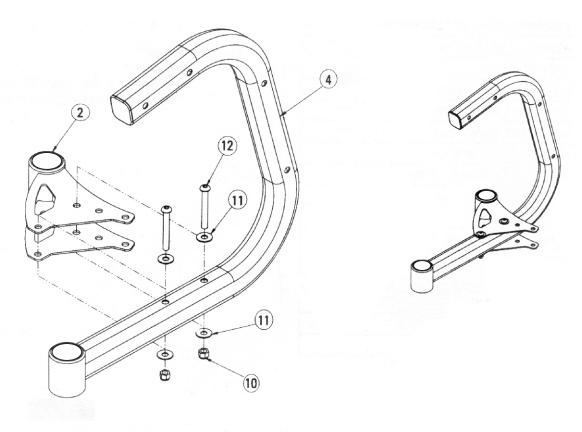


Figure 1

- Stand Leg (#4)
- Rear Left Stabilizer (#2)

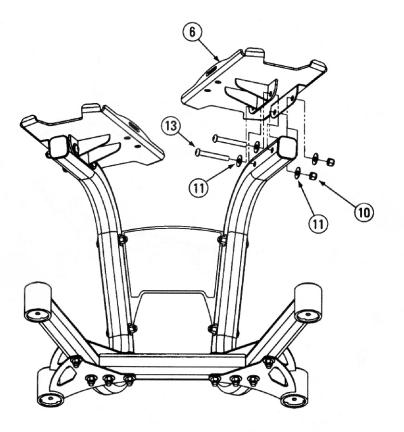
Hardware	Qty
• 3" Screws (#12)	2
 Washers (#11) 	4
• Nuts (#10)	2

Tools:

Hex Key (7/32")

1-1 Attach the Rear Left Stabilizer (#2) to the Stand Leg (#4) using the hardware shown in Figure 1.

Note: Do not tighten hardware.



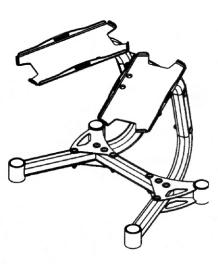


Figure 6

Parts:

- Stand base assembly from Step 5
 Right Dumbbell Platform (#6)

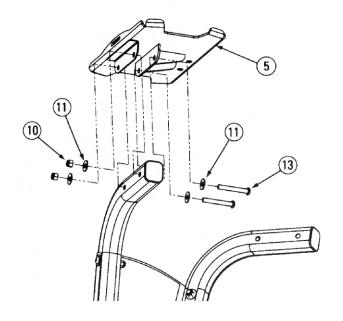
Hardware	Qty
• 2.75" Screws (#13)	2
 Washers (#11) 	4
Nuts (#10)	2

Tools:

- Hex Key (7/32")
- Wrench/Socket (9/16") or Adjustable Wrench
- 6-1 Secure the Right Dumbbell Platform (#6) to right Stand Leg (#4) using the hardware shown in Figure 6.

Note: Make sure the screw holes in the Platform are toward the center of the stand.





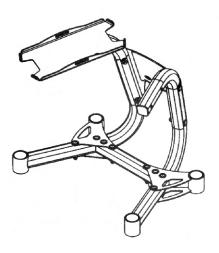


Figure 5

- Stand base assembly from Step 4
- Left Dumbbell Platform (#5)

Hardware Oty • 2.75" Screws (#13) 2 • Washers (#11) 4 • Nuts (#10) 2

Tools:

- Hex Key (7/32")
- Wrench/Socket (9/16") or Adjustable Wrench
- 5-1 Secure the Left Dumbbell Platform (#5) to left Stand Leg (#4) using the hardware shown in Figure 5.

Note: Make sure the screw holes in the Platform are toward the center of the stand.

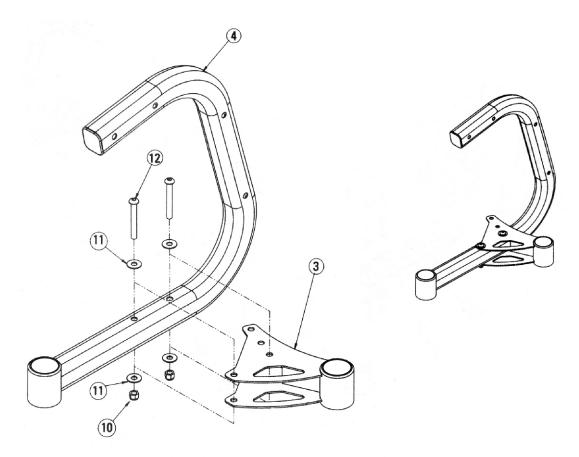


Figure 2

Parts:

- Stand Leg (#4)
- Rear Right Stabilizer (#3)

Hardware	Qty	
• 3" Screws (#12)	2	
 Washers (#11) 	4	
 Nuts (#10) 	2	

Tools:

- Hex Key (7/32")
- 2-1 Attach the Rear Right Stabilizer (#3) to the Stand Leg (#4) using the hardware shown in Figure 2.

Note: Do not tighten hardware.



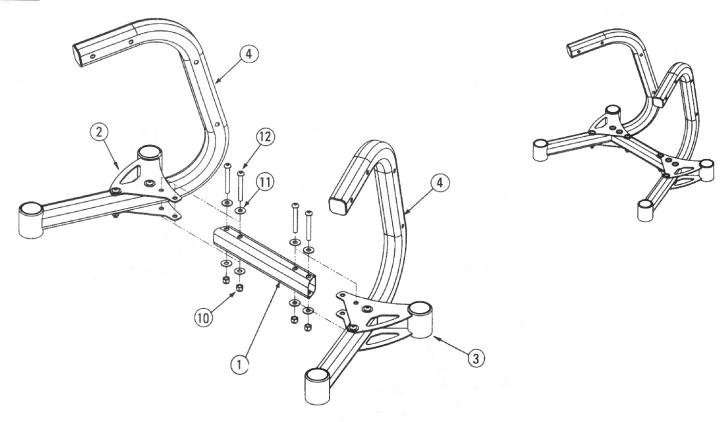


Figure 3

- Cross Brace (#1)
- Left Stand Leg assembly from Step 1
- Right Stand Leg assembly from Step 2

Hardware	Qty
• 3" Screws (#12)	4
 Washers (#11) 	8
• Nuts (#10)	4

Tools:

- Hex Key (7/32")
- 3-1 Attach the Bottom Cross Brace (#1) to the Rear Left Stabilizer (#2) and Rear Right Stabilizer (#3) using the hardware shown in **Figure 3**. Make sure that the narrower edge of the Cross Brace (#1) is closer to the Stand Leg (#4) uprights.

Note: Do not tighten hardware.

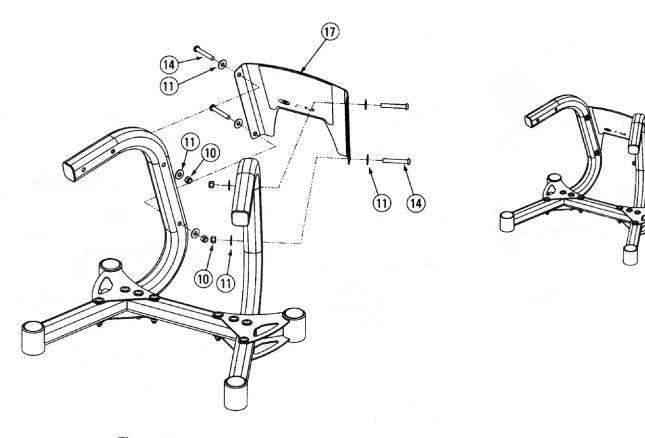


Figure 4

Parts:

- Stand Leg and Cross Brace assembly from Step 3
- Center Plate (#17)

Hardware	Qty
• 2.5" Screws (#14)	4
 Washers (#11) 	8
 Nuts (#10) 	4

Tools:

- Hex Key (7/32")
- Wrench/Socket (9/16") or Adjustable Wrench
- 4-1 Install the Center Plate (#17) to both Stand Legs (#4) using the hardware shown in Figure 4.

Note: Make sure that the Center Plate edges are on the outer sides of the legs, and that the logo on the Plate is right side up.

4-2 Tighten all hardware from Steps 1, 2 and 3 securely.

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